

INTER-LINK Handrailing Systems

MILD STEEL STANCHIONS

- ◆ Ball type tubular welded construction.
- ◆ Forged (Solid).

FINISHES AVAILABLE

- ◆ Uncoated, zinc chromate primed or galvanized to SABS 1461 requirements.
- ◆ Other paint specifications on application.

SPECIFICATIONS

	TUBULAR	FORGED
STANCHION	42,9mm O.D	32mm Ø
BENDS	34,1mm O.D	25mm Ø
HANDRAIL TUBING	34,1mm O.D 2,5mm thick 6000mm long	25mm Ø 6000mm long

STAINLESS STEEL STANCHIONS

- ◆ Grade 304 and 3CR12
- ◆ Unique, aesthetic design

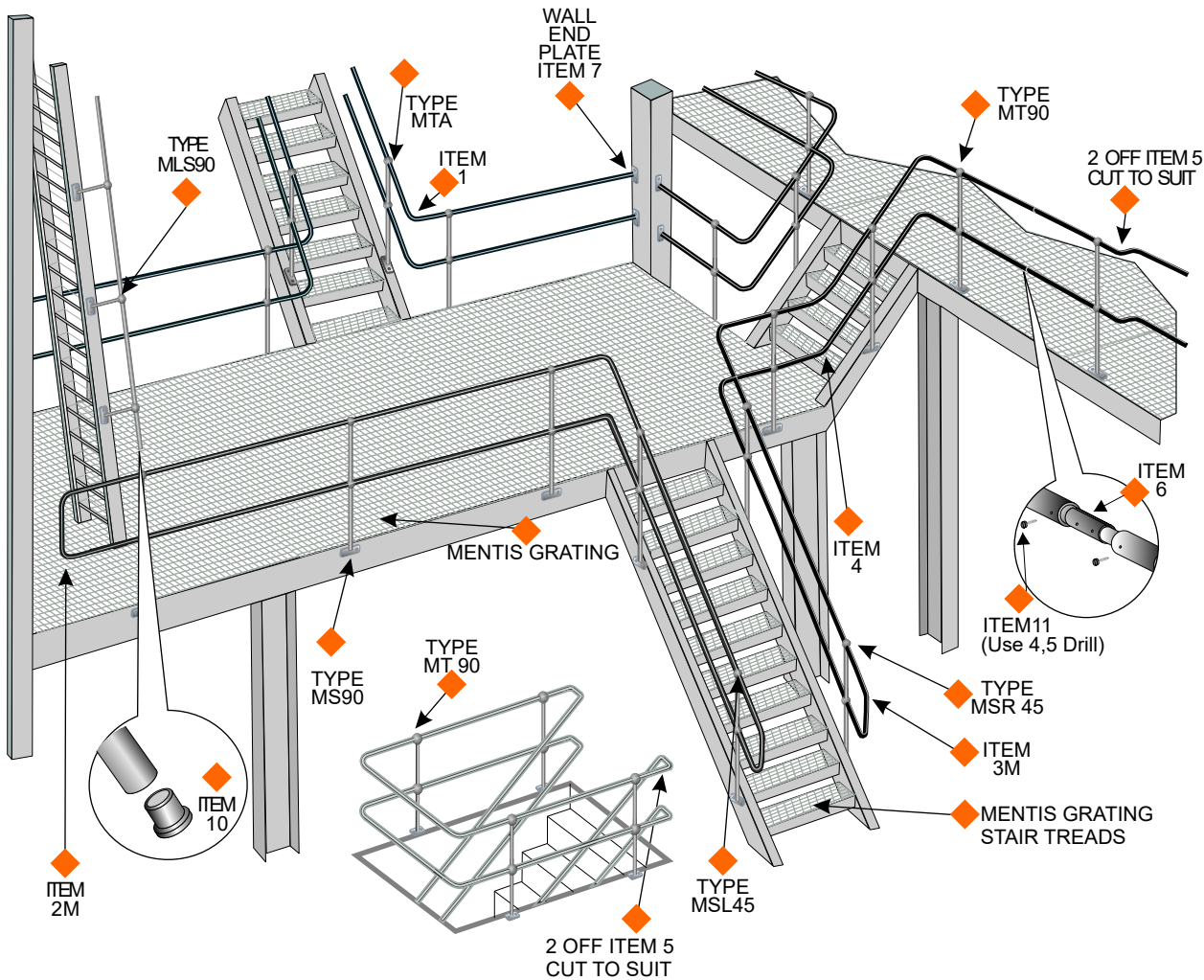
SPECIFICATIONS

STANCHION TUBE	45,0mm O.D
BENDS	31,8mm O.D
HANDRAIL TUBING	31,8mm O.D 1,5mm thick 6100mm long

SELECTION GUIDE

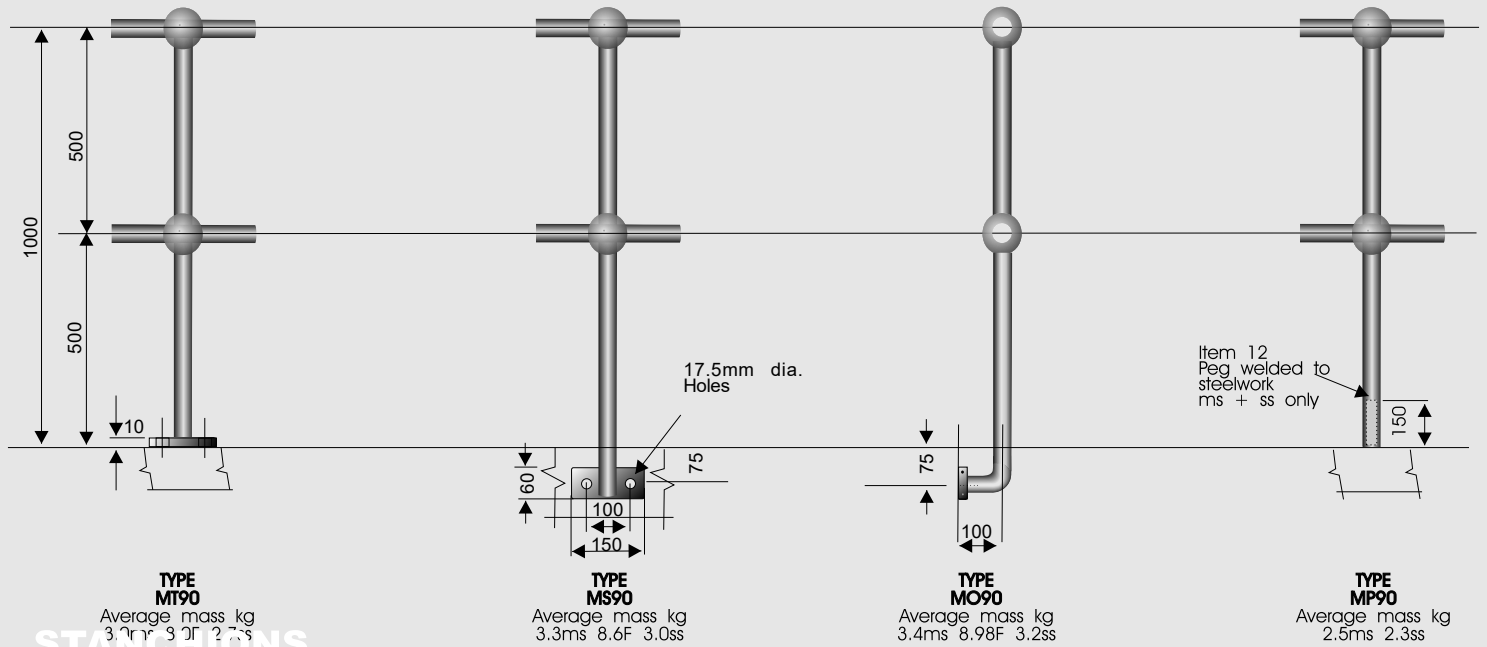
RECOMMENDED STANCHION CENTRES ARE:

- ◆ ON STAIRS: 1000 mm
- ◆ PLATFORM AREAS: 1500mm
- ◆ MAINTENANCE WALKWAYS: up to 1800mm
- ◆ PUBLIC OR SPECTATOR AREAS - not more than 1000mm

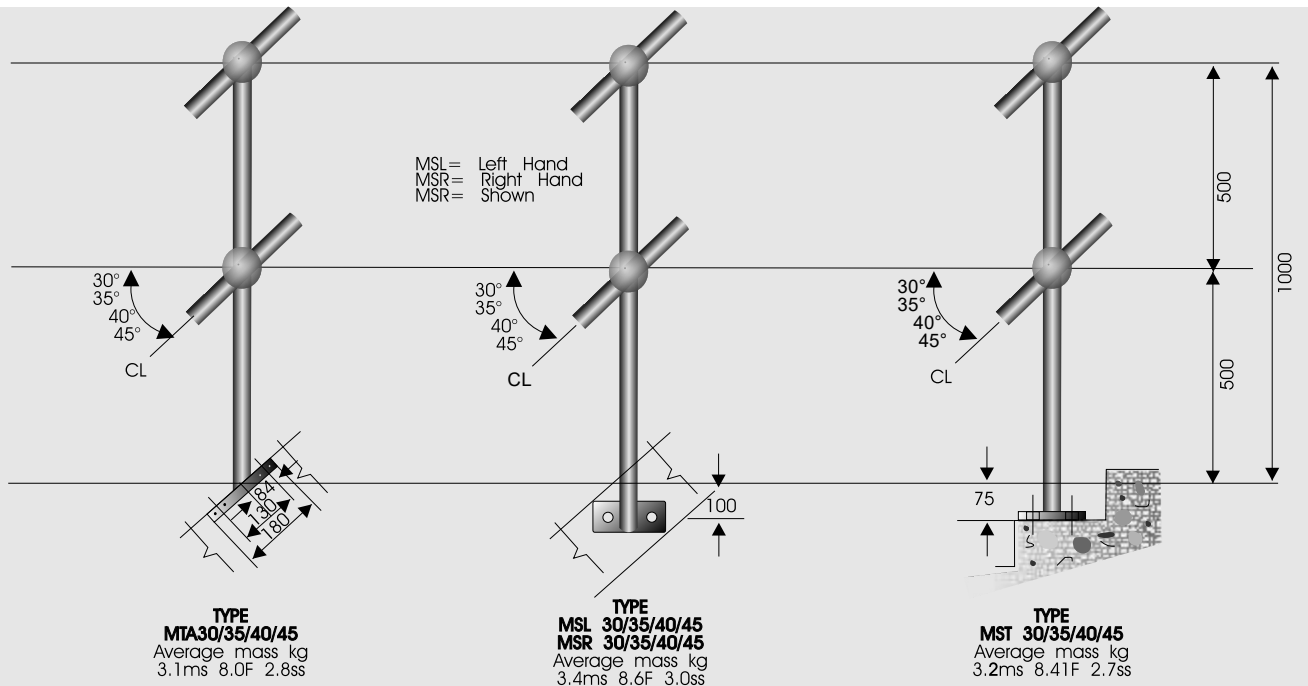


STANCHIONS

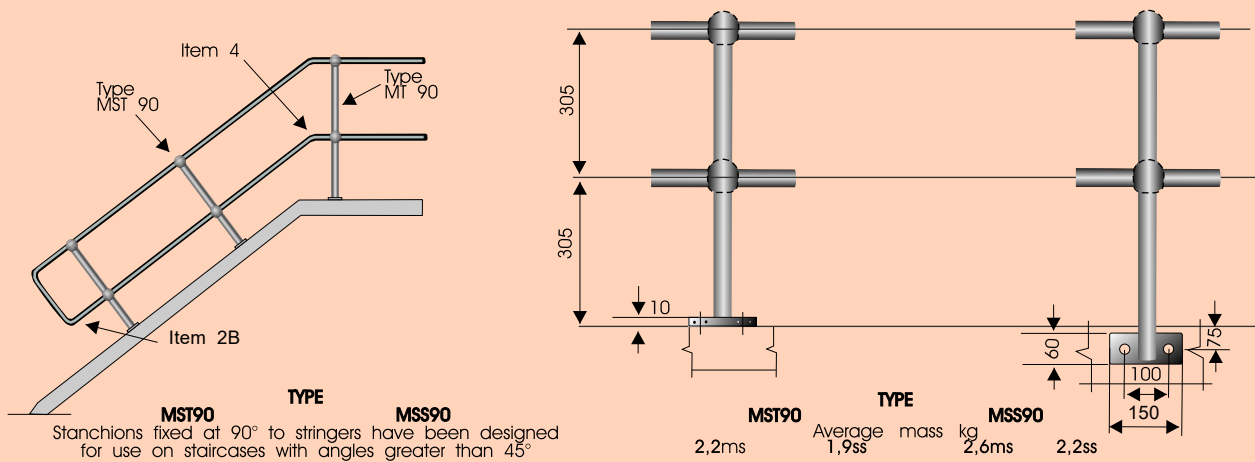
MILD STEEL BALL TYPE SHOWN



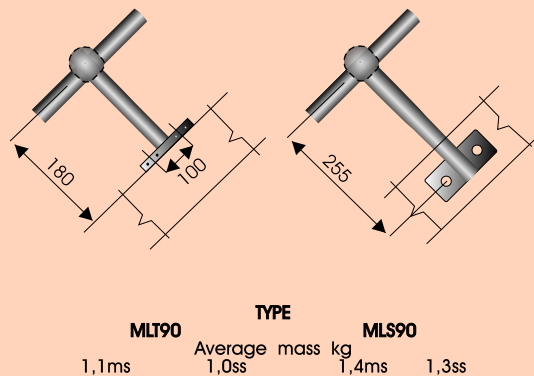
NOTES: FORGED SOLID AND STAINLESS STEEL ANGLE STANCHIONS AVAILABLE EX STOCK IN 40° AND 45° ONLY



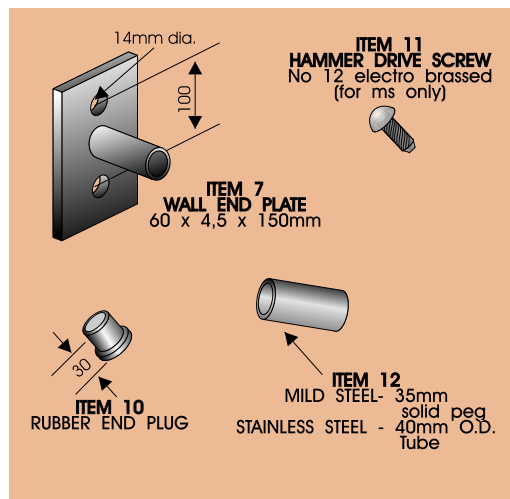
STANCHIONS



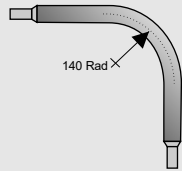
FOR USE ON LADDERS BETWEEN 70° AND 90° INCLINES



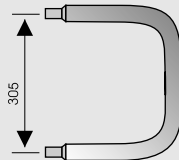
ACCESSORIES



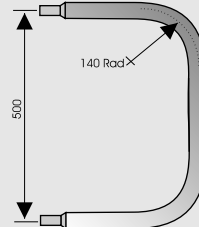
BENDS



ITEM 1
90° LONG RADIUS CORNER BEND
 Average mass kg
 1,0ms 2,3F 0,7ss



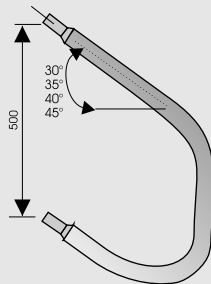
ITEM 2B
90° STRAIGHT CLOSURE
 Average mass kg
 1,3ms 1,0ss



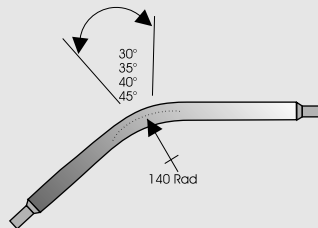
ITEM 2M
90° STRAIGHT CLOSURE
 Average mass kg
 1,7ms 3,8F 1,2ss

TOLERANCES:

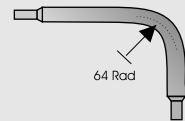
- ♦ ON LENGTHS AND CENTRES 3mm
- ♦ ON WALL THICKNESS OF STANCHIONS 0,15mm
- ♦ ON ANGLES OF STANCHIONS AND BENDS 2°



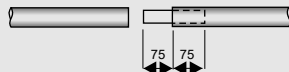
ITEM 3
3M 45° ANGLE CLOSURE
3AM 40° ANGLE CLOSURE
3BM 35° ANGLE CLOSURE (ms only)
3CM 30° ANGLE CLOSURE (ms only)
 Average mass kg
 1,8ms 3,8F 1,5ss



ITEM 4
4 45° STAIRWAY BEND
4A 40° STAIRWAY BEND
4B 35° STAIRWAY BEND (ms only)
4C 30° STAIRWAY BEND (ms only)
 Average mass kg
 1,1ms 2,3F 0,9ss



ITEM 5
90° SHORT RADIUS BEND
 Average mass kg
 0,9ms 1,9F 0,6ss



ITEM 6
SLIP JOINT
 Average mass kg
 0,2ms 0,2ss

Definitions
 ms Mild Steel
 ss Stainless Steel
 F Forged (Solid)